## INGREDIENTS

|  | Usage Levels (\%) |
| :--- | ---: |
| Flour, all-purpose | 41.79 |
| Sugar | 22.82 |
| Butter | $\mathbf{1 4 . 7 1}$ |
| Water | 8.35 |
| Egg | 5.59 |
| Whole milk powder | $\mathbf{3 . 0 5}$ |
| Skimmed milk powder | $\mathbf{2 . 5 0}$ |
| Vanilla | 0.70 |
| Salt | 0.35 |
| Baking powder | 0.14 |
| Total | $\mathbf{1 0 0 . 0 0}$ |

NUTRITIONAL CONTENT

| Per 100 g |  |
| :--- | ---: |
| Calories | 450 kcal |
| Total Fat | 16 g |
| Saturated Fat | 10 g |
| Trans Fat | 0 g |
| Cholesterol | 70 mg |
| Total Carbohydrates | 69 g |
| Dietary Fiber | 1 g |
| Sugars | 30 g |
| Protein | 8 g |
| Calcium | 101 mg |
| Magnesium | 20 mg |
| Phosphorus | 123 mg |
| Potassium | 160 mg |
| Sodium | 320 mg |
| Iron | 2 mg |
| Vitamin A | 512 IU |
| Vitamin C | 1 mg |

## PREPARATION

1. Cream butter with sugar.
2. Add vanilla, eggs and water.
3. Add dry ingredients; mix until well blended.
4. Chill dough for 1 hour.
5. Roll out to $\mathbf{1 . 2 5} \mathbf{c m}\left(\mathbf{0 . 5} \mathbf{5}^{\prime \prime}\right)$ thickness and cut into rounds.
6. Bake at $190^{\circ} \mathrm{C}\left(375^{\circ} \mathrm{F}\right)$ for $\mathbf{8 - 1 0}$ minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on ThinkUSAdairy.org including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. @ThinkUSAdairy

[^0]U.S. Dairy

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[^0]:    This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by the Dairy Products Technology Center, California Polytechnic State University. ©2014 U.S. Dairy Export Council.

