

## INGREDIENTS

|                     | Usage Levels (%) |
|---------------------|------------------|
| Butter, whipped     | 43.89            |
| Flour, all-purpose  | 31.35            |
| Water (variable)    | 17.87            |
| Sugar               | 2.19             |
| Shortening          | 1.41             |
| Skimmed milk powder | 1.18             |
| Sweet whey powder   | 1.18             |
| Yeast, instant      | 0.62             |
| Salt                | 0.31             |
| Total               | 100.00           |

## NUTRITIONAL CONTENT

| Per 100g            |         |
|---------------------|---------|
| Calories            | 500kcal |
| Total Fat           | 40g     |
| Saturated Fat       | 25g     |
| Trans Fat           | 1.5g    |
| Cholesterol         | 100mg   |
| Total Carbohydrates | 30g     |
| Dietary Fiber       | 1g      |
| Sugars              | 4g      |
| Protein             | 5g      |
| Calcium             | 46mg    |
| Magnesium           | 13mg    |
| Phosphorus          | 80mg    |
| Potassium           | 105mg   |
| Sodium              | 430mg   |
| Iron                | 2mg     |
| Vitamin A           | 1181IU  |
| Vitamin C           | Omg     |

## PREPARATION

- 1. Dissolve skimmed milk powder and sweet whey powder in water and boil.
- 2. Stir in shortening, sugar and salt.
- 3. Cool to 30°C (86°F) and add yeast.
- 4. Mix in flour and obtain a soft developed dough.
- 5. Proof for 90 minutes, then refrigerate for 30 minutes.

- 6. Sheet to 6 mm (0.23") thickness.
- 7. Dot surface with whipped butter, fold and sheet, repeating to obtain 81 layers.
- 8. Cut the laminated dough into triangles. Roll pieces beginning with the wide end. Shape into crescents.
- 9. Bake at 204°C (400°F) for 10 minutes. Reduce heat to 177°C (350°F) and finish baking for 10-15 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () @ThinkUSAdairy

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

